


- Notes:
1. Raceway of inner & outer ring induction hardened. hardness: 55~62HRC
Depth ≥ 3.5mm
 2. Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Model		Weight	
Module	m	8	Gear heat treatment requirements		Date	Approve		133.32.800		500kg	
Teeth no	z	75	HRC		Qty	Size	Axial clearance	Name		Scale	
Teeth pressure angle	α	20°	Precision(GB10095-88)	10	Inner ring mounting hole	36	Φ22	0.03~0.08	Slewing Bearing	Qty	
Modification coefficients	x	+0.5			Outer ring mounting hole	36	Φ22	0.04~0.20	Material	Total 1 page	
Reduction coefficients	km	1.6			Oil hole	3×4	M10×1		50Mn	The 1st page	
Pitch diameter	d	600							XUZhou WANDA SLEWING BEARING CO.,LTD		
									 Fax: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com		
					T:Pulg location	S:Soft zone	Y:Oil hole	Z:Lifting hole	Technical processing standards without notes according to ...JB/T2300-2011		