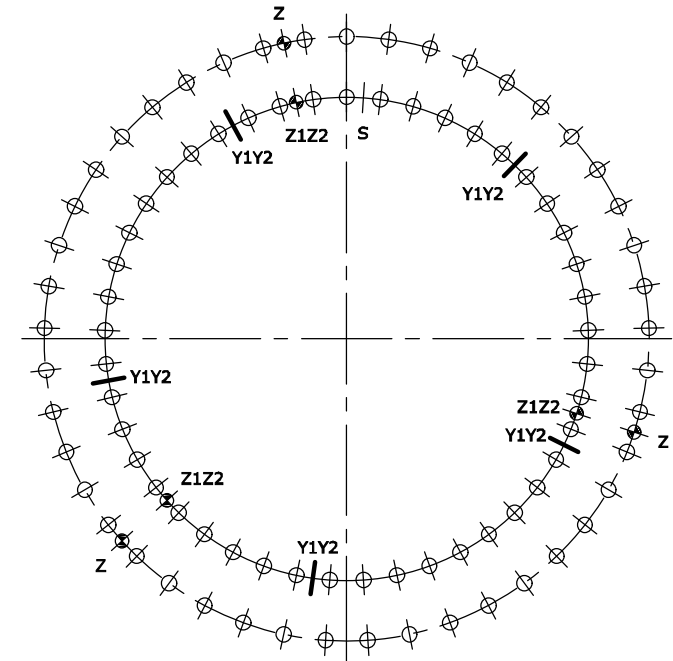
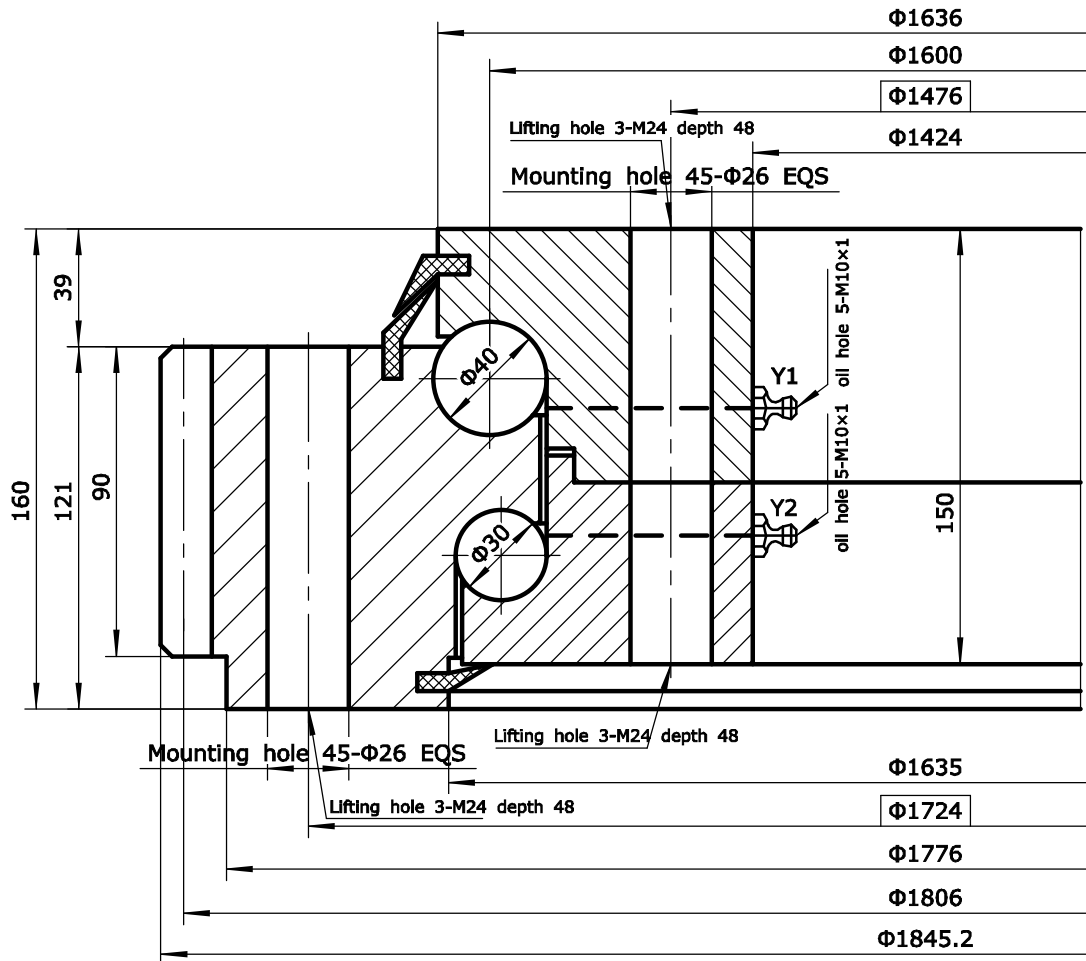


6.3

U.O.N



Notes:

- 1.Raceway of inner &outer ring induction hardened. hardness: 55~62HRC
Depth≥3.5mm
- 2.Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check						Model	021.40.1600		Weight	750kg				
Module	m	14	Gear heat treatment requirements		Date	Approve										Name	Slewing Bearing	Qty	Scale	
Teeth no	z	129	HRC		Qty	Size	Axial clearance	0.10~0.40		machine tolerances without notes				Material	50Mn		Total 1 page	The 1st page		
Teeth pressure angle	α	20°	Precision(GB10095-88)	10	Inner ring mounting hole	45	Φ26	Radial clearance	0.20~1.00		≤200	≤500	≤710	≤1120						
Modification coefficients	x	+0.5			Outer ring mounting hole	45	Φ26			±0.30	±0.40	±0.50	±0.65							
Reduction coefficients	km	1.4			Oil hole	2x5	M10x1			≤1600	≤2000	≤2500	≤3150							
Pitch diameter	d	1806									±0.80	±0.95	±1.10	±1.35						
										≤4000	≤5000									
										±1.65	±2.0									
					T:Pulg location S:Soft zone Y:Oil hole Z:Lifting hole				Technical processing standards without notes according to ...JB/T2300-2011								XUZHOU WANDA SLEWING BEARING CO.,LTD Fax: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com			